

**Table #:** Pugh Chart

Concept / Criteria	Datum	D.A. 1	D.A. 2	D.A. 3	D.A. 4	D.A. 5	D.A. 6
<b>Safe To Operate</b>	D	S	S	S	S	S	S
<b>Cost Within Budget</b>		S	-	-	S	-	S
<b>Fit a 4', 6', 8' Manifold</b>	A	+	+	+	+	+	+
<b>Machinable Parts</b>		S	S	S	S	S	S
<b>Fits within 5'x5' square</b>	T	+	+	+	+	+	+
<b>Easy access to Copper</b>		+	+	+	+	+	+
<b>Rotate and Lock</b>	U	+	S	+	+	+	+
<b>Durable and Robust</b>		-	S	-	S	S	+
<b>Reliable</b>	M	S	-	-	+	-	S
<b><math>\Sigma+</math></b>		4	3	4	5	3	5
<b><math>\Sigma-</math></b>		1	2	3	0	2	0
<b><math>\Sigma S</math></b>		4	4	2	4	4	4
<b><math>\Sigma Net</math></b>		3	1	1	5	1	5